

Sensory analysis tests

One sample of food can be assessed with the use Often used in the industry, especially when new products are launched, to predict their popularity in the market. of various tests

Paired preference test - to indicate a preferred sample out

of two

Used to discover if a food is acceptable for consumers

Preference tests

Grading tests

order of preference or strength of a samples, which are then ranked in Used to rank, rate or profile food given factor, e.g. saltiness

> organoleptic qualities of a food product Taste panel – group of tests performed to assess the

Taste panel should be conducted under controlled conditions.

- Remove potential distractions, e.g. noises, strange smells, other tasters, to help the tasters focus on the task
- of food samples aren't visible Lighting should be adjusted so that differences in the look
- Individual boxes or rooms for each taster should be cannot communicate provided, so that they are separated from each other and
- Instructions should be given to the tasters so that they know how to proceed, e.g. rinse your mouth after trying each sample
- Charts should be given to the tasters so that the results can be compared and summarisec
- Water should be provided to rinse the mouth between trying different samples of food

- Food samples should be coded randomly, so that only the isn't based on the number of the sample sample; this also helps to ensure that the taster's opinion person who is setting the panel knows what's in each
- Samples should be of the same size and temperature
- Samples should be served on white or black plates to avoid
- If a food carrier is used, it has to be neutral in taste so that it cannot alter the taste of the tested food sample
- some foods have to be served cold (e.g. ice cream), and The temperature of food samples has to be controlled, as fair assessment of the texture, mouthfeel and taste some have to be served hot (e.g. soup) – this supports a

Discrimination tests

Used to find out differences between samples

Hedonic test – to indicate a preferred sample out of a few

identical; i.e. the 'odd one out'

Which one is different?

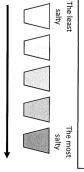
Triangle test - to indicate the different sample out of three, two of which are food are rated from 1 to 10 and then the result is plotted in the shape of a star to show the detailed information

Profiling test – chosen features of a

number of features in one food product; foods Rating test – measures the acceptability of a are rated on a scale from 1 to 5 or from 1 to 9 given feature in a number of samples OR a

 $^{\prime}$ \bigcirc \bigcirc \bigcirc OR \bigcirc fruitiness spiciness creaminess saltiness

> strength of a specific food feature and Ranking test - measures the ranks the samples in order



ood sources

Where and how food is made depends on many factors, such as:

- Climate
- \downarrow Soil quality
- Availability of water and other resources
- Availability of land suitable for growing plants and pastures
- The size of a population and how much food needs to be

will be made in the nearest area. communities, also play an important role in deciding what foods Other factors, such as religion and ethical beliefs of local

the UK nowadays due to popular belief that free-range hens are For example, more and more free-range eggs are produced in animal welfare standards are kept. happier and produce better-quality eggs, but also to ensure

Ę	Caught	Gathered	K	Reared			Grown ⊕ (⊒/\)	Food source type
Oceans and seas	Open spaces and forests	In forests, near the roads	Fish farms	Sheds, barns	Polytunnels	Fields	Orchards	Where
Wild fish, seafood	Wild animals, game and venison	Wild berries, mushrooms, herbs	Fish, seafood	Cattle, pigs, horses, poultry	Lettuce, radish, strawberries	Root vegetables, grains, seeds, legumes	Apples, plums, avocados, cherries, nuts	Example
Food	Food, enjoyment	Medicines, beverages, herbal teas, spirits and liquors, pickles	Food, animal feed	Meat, milk, leather, feathers, eggs, work, bioenergy	To ensure availability all year long	Food, animal feed, fertilisers, bioenergy	Fruit, nuts, animal feed	What for?

Sustainable fishing

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Sustainable fishing means that fishing in natural fisheries is allowed only for certain periods of Rearing fish and seafood in fish farms for meat, caviar, pearls, animal feed or other reasons. time so that the shoal of fish has the chance to reproduce and restore itself

Advantages of fish farms:

- Protect natural ecosystems
- Prevent overexploitation of fisheries
- Protect wild species diversity Keep animal welfare standards
- Prevent by-catch
- By-catch: accidental catch of a sea organism which wasn't the primary goal of the fishing

Disadvantages of fish farms:

- The fish tanks are often overcrowded
- ×× Fish might be fed low-quality feed which affects their flavour and nutritional value
- Fish might be fed antibiotics, increasing the risk of antibiotic resistance

Sustainable fishing policy is set by the Marine Stewardship Council

Methods of fishing:

Purse seining: fishing with the use of a large net in which fish and other sea organisms

which ends with a hook Longlining: fishing with the use of a longline to which other lines are attached, each of

catch shrimp and bottom-dwelling fish Bottom trawling: pulling a large net along the sea bottom, used to



Food production

The way food is made affects its quality, safety and yield Modern technologies help to obtain high amounts of food while ensuring it's safe to eat and nutritious

Egg production

Symbol Name	Name	Conditions
0	organic	Birds are fed only organic feed, animal welfare standards are applied
1	free- range	Hens are let outside the barn during the day to enjoy the most natural conditions possible
2	barn	Birds can move freely around the barn, but may have trimmed beaks to reduce injury caused by fighting among themselves
3	cage	Hens are kept in tight cages, without being able to move

salmonella so the eggs are safe to eat. Red Lion Scheme is a quality mark which ensures that all hens have been vaccinated against



livestock is reared for profit. The two main ways of farming include: A farm is an agriculture establishment in which crops are grown and

Organic farming

- No chemicals
- Little or no use of pesticides
- No artificial fertilisers
- No herbicides
- No GM feed or seeds
- Antibiotics are only used when necessary
- Crop rotation may be applied to preserve soil quality
- Animal welfare standards are kept

Intensive farming

- Chemicals such as pesticides, herbicides and artificial fertilisers are used to prevent crop failure
- Antibiotics are used to prevent diseases in livestock, not to cure
- GM feed and seeds are used to obtain high-yield crops
- Animal welfare standards are often violated

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Local and seasonal foods





- fresher
- more nutritious
- empowers local farmers
- supports local communities
- may be cheaper than imported foods
- supports biodiversity of species
- tastier

limited offer / small variety of foods

- limited availability /short time for
- purchase
- may be more expensive than and local climate depends on weather conditions

imported foods

Genetically modified foods

Come from GM animals or plants, or GM microorganisms are used during production.



- resistance to pests and unfavourable weather condtions
- Golden Rice more nutrients, e.g. beta-carotene in
- used fewer pesticides and herbicides are
- stay fresh for longer, shelf life is higher yield of crops = more food

improved



- no known long-term health effects
- use of viruses and bacteria may pose risk of spreading new diseases
- GM seeds can contaminate natural pests, bacteria and viruses may habitats and decrease species variety
- risks develop resistance and pose new

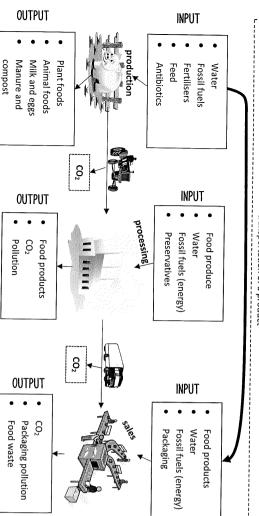
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Why is carbon dioxide so dangerous?

a result, the average temperature on Earth rises, and that affects plant and animal species. layer around Earth. When warmth is reflected from the Earth's surface, it is caught by that layer and bounces back. As Food production, at each of its stages, emits large amounts of carbon dioxide. Carbon dioxide creates an impermeable

Carbon footprint

The amount of carbon dioxide and other greenhouse gases emitted into the environment during production and transportation of a product

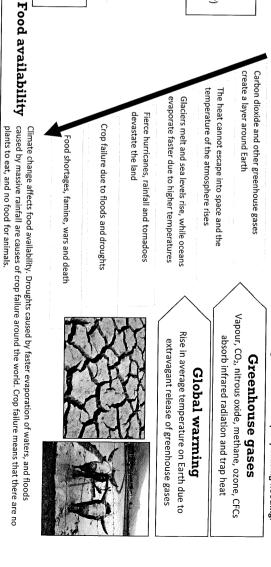


Climate change soil and fossil fuels, together with transportation and packaging of food, contribute significantly to climate change.

Food and the environment, and sustainability of food

Each step of food production has a huge impact on the environment. Overexploitation of natural resources, such as water,

faster, and this leads to severe hurricanes and massive rainfall, which damage even more crops by causing flooding, plants cannot grow anymore, because they are not used to the new conditions. Also, as it is warmer, oceans evaporate ... the effect of this process is known as global warming. Global warming means that climate conditions change and



Food miles

importing food products from distant countries increases the food miles The distance from the field to the plate of the consumer –

the environment and communities How food production affects

meaningful to those who produce it: farmers, farm workers, and environment by creating various pollutants or by causing even people working in your local shop. deforestation. The way we produce and transport food is also Food production has a direct and an indirect effect on the

Packaging

- Fossil fuels are used to produce many types of packaging
- Tonnes of used packaging are thrown away every day
- \downarrow Unrecycled packaging creates pollution
- Animals, birds and fish swallow the debris and die
- Some materials used for packaging NEVER decompose!

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Helps to protect the environment

Fairtrade

A foundation and ethical movement focused on supporting farmers and sustainability of food

Advantages of Fairtrade:

Supports education and growth in Improves working conditions Ensures fair wages and prices **Empowers local communities** developing countries farmers and workers

Food security – when all people, at any time, have access to nutritious, healthy food in sufficient amount Food availability may be increased by:

- The use of GM seeds and organisms to produce more food
- \checkmark Modern technologies to store food for longer
- Transportation of food around the world, e.g. to those who affected by famine

Seasonal foods

Food products which are characteristic of a given season, because this is when they are ripe and are harvested

Spring: sprouts, kale, lettuce, spring onion, radish

Autumn: apples, pears, plums, aubergine, pumpkin, celery Winter: potatoes, carrots, parsnips, beetroots, Brussel sprouts, onions Summer: peas, berries, courgettes, cucumbers, apricots, cherries

Advantages of seasonal foods:

- Are often produced locally, so reduce food miles and carbon
- Are cheaper in season
- Are higher in nutrients and tastier than off season

Food availability may be decreased by:

- Climate change and the effects of global warming
- Insufficient land for growing food
- Growing world population which requires more food
- Overexploitation of soil and fisheries
- Limited resources such as water and fossil fuels

Food waste

- → Buy and cook too much
- → Don't eat the food before it goes off

Effects:

- ightarrow Waste of money, pollution, carbon footprint increase Methods of prevention:
- → Plan shopping, don't go shopping when hungry
- → Only cook as much food as needed
- Eat everything on the plate or store leftovers for later
- Reuse food products to make new meals Store food correctly to avoid spoilage
- Use peelings and scraps to make compost

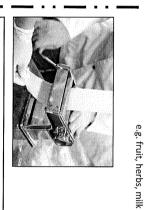


Various methods of food production and processing help to obtain a variety of food products, but can also affect the nutritional value of food.

Secondary sources of food

Foods that have been changed, e.g. yoghurt, flour, jam

> temperature. Heating can lead to a loss of approximately 70% of folates, 55% Water-soluble vitamins are especially fragile to such factors as light and of thiamine and 50% of vitamins C, B6 and B12.



Deboning, skinning

processing of

Draining, trussing, cutting

food

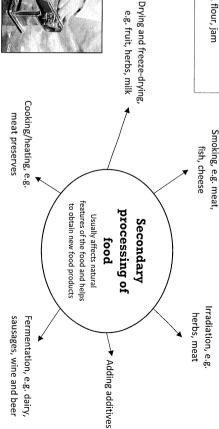
Primary

affect natural values of

Does not significantly food products

Sorting, trimming, discarding

Washing, wrapping



- Harvesting the cereals and transportation to the mill
- Milling and transportation to the factory
- Mixing flour with warm water
- Adding flavourings and colourants

The making of pasta

- Kneading and gluten formation

4 3 2 4

Separating from dirt, stones, pieces of metal and other pollution

Washing and drying to easily separate the bran

Harvesting and transport to the factory/mill

The making of flour

Heat treatment

Milling

Bran: the outer layer of a grain

Sieving to separate the bran

Packaging Drying

- Rolling and pressing
- Pasteurisation with steam
- Cutting the pasta into chosen shape

The making of yoghurt

- Milking cows and transporting the milk to the factory
- Pasteurisation and homogenisation
- Warming up to 42 °C
- Adding starter cultures
- Fermentation (ripening)

Cooling

- Adding flavourings
- Packaging
- Starter cultures: probiotic bacteria added to milk during yogurt and cheese production to begin the process of fermentation
- coagulation/denaturation and thickening of the mixture. bacteria. This changes the pH of milk and leads to protein Fermentation: changing lactose into lactic acid by adding

process may lead to a fall in the levels of vitamin B1 and vitamin B12 in the powdered milk Drying: process in which milk is first condensed, and then dried. The temperatures used during the

temperature decreases the amount of vitamins in the milk, especially vitamins B1 and B12. milk proteins react with lactose, creating brown pigments which also affect the flavour of milk. High

Sterilisation of milk leads to a change in colour, flavour and nutritional value of milk. During the process,

Sterilisation: heating up the milk to over 110 °C for 30 minutes to kill bacteria and spores.

Homogenisation: pushing the milk under pressure through very fine membranes to reduce the size of fat Microfiltration: pushing the milk through very fine membranes to remove bacteria and other pollutants Ultra-heat treatment: heating up the milk to 135 °C for 1–2 seconds to kill all bacteria and spores Pasteurisation: warming up the milk to 72 °C for 15 seconds to kill most of the pathogenic bacteria

Heat treatment of milk

droplets and prevent the formation of cream

The making of jam

- Harvesting the fruit
- Washing and crushing/cutting
- Adding water and sugar
- Simmering
- Pouring into jars

It is released from fruit in the presence of heat and acid Pectin: natural gelling agent present in fruit.

mixture to help release the pectin Acid: may be naturally occurring in fruit or may be added to the

The making of cheese

- Milking cows and transporting the milk to the factory
- Pasteurisation and homogenisation
- Adding starter cultures
- Fermentation (ripening)
- Adding rennet
- Cutting the curd and separating it from the whey
- Pressing (stacking curds on top of each other)
- Pressing into cheese hoops

Rennet: enzyme which coagulates milk and increases

Whey: liquid by-product of cheese production

Technological developments associated with better health and food production

Modern technologies not only help to obtain high-yield crops, but also help to better preserve and improve nutritional value of food to support healthy living.

Supporting health

vitamin and mineral amount, etc. often leads to a decrease in its nutritional value – higher calorie content, but lower deficiency of a given nutrient. This is important since processing of food What we eat has a huge impact on our health. Eating too little may lead to

Governments and producers strive to make food safe and healthy for consumers by adding substances which are beneficial for health



Cholesterol-lowering spreads

Cholesterol does not occur in plant-derived foods. body. It is found in many animal-derived foods, such as meat, cheese and eggs. Cholesterol: fatty substance necessary for correctly transporting fats around the

- ightarrow LDL is 'bad' because it increases cholesterol amount in blood where it can be used to build plaque in blood vessels
- HDL is 'good' because it transports cholesterol to the liver, which can remove its excess from the body

Health outcomes of increased cholesterol levels and excessive fat consumption:

- ightarrow In excess, cholesterol may be deposited in the blood vessels, creating atherosclerotic plaque
- This increases the risk of hypertension, CHD, heart failure and stroke.

plant stanols. These substances have proven to be Some fat spreads are enriched with plant sterols and preventing atherosclerosis. effective in lowering blood cholesterol level and



Other foods, such as cereals and fruit juices

They are listed on the food label along with their E number and their function All food additives must be carefully tested before they can be used in food products

Food additives

	Preservatives		ő	Flavourings	3.000113013	emulsitiers and	+	Colourings		
	Prevent oxidation and spoilage	• Enhance shelf life of food	Make food more appetising	 Improve the taste and smell of food 	• Maintain the texture of food	 Prevent the ingredients from separating 	Make Tood more appetising	Improve the look of food	Advantages	
	 May cause allergy response and anaphylactic shock Nitrates may contribute to cancer development 		 Increase appetite and make people eat more than they need 	 May be used to hide poor quality of ingredients used 	 May be used to hide poor quality of ingredients used 	Flatulence and bloating	 May cause hyperactivity in children 	 May be used to hide poor quality of food 	Disadvantages	
***						symmetic (e.g. citric acid).	a colouring agent) or	(e.g. beetroot extract used as	Food additives may be natural	

Food fortification

During processing, many food products lose their nutritional value

The function of food fortification is to:

- Restore the nutritional value of foods
- Improve the nutritional value of foods

and change the DNA code. It is possible to:

ightarrow Cut out unwanted genes to avoid diseases or eliminate

bad features

Modern technologies have allowed people to manipulate

Cell \rightarrow nucleus \rightarrow chromosome \rightarrow DNA \rightarrow gene

all information about the organism.

DNA. DNA is built of tiny fragments called genes, which encode Each cell of a plant or animal has a nucleus, which contains its

Genetic modifications

- Make food more suitable for certain groups of consumers
- Prevent diseases caused by malnutrition

Some foods are fortified by law:

Vegetable fat spreads Semi-skimmed and skimmed milk			Wheat flour and bread					
Vitamin A	Vitamin D	Vitamin A	Iron	Calcium	Niacin	Thiamine		
To prevent growth and eyesight issues, such as night blindness	To prevent rickets and osteoporosis	To prevent growth and eyesight issues, such as night blindness	To prevent iron deficiency anaemia	To prevent rickets and osteoporosis	To prevent pellagra, help release energy from food	To prevent beriberi disease, help release energy from food		

Nacin, Iron, Riboflavin B2, Vitamin B6 Thiamin B1, Folic Acid, Vitamin D,

Advantages of GM foods

organism has been called genetically modified

If a plant or an animal's DNA has been changed, we say the

ightarrow Paste new genes to a DNA strand to give the organisms

ightarrow Modify the sequence of genes to change the information

- Resistant to weather conditions
- Resistant to pests
- Need fewer nutrients to grow
- Less need for fertilisers and herbicides
- Animals produce more muscle tissue and milk
- Produce high-yield crops necessary to feed the growing population
- May have more nutrients than the natural species (e.g Golden Rice)
- May have more intense flavour or colou

Disadvantages of GM foods

- GM seeds contaminate fields and lower biodiversity of plant species
- No proof that they are safe to eat
- May increase the risk of allergies and cancer

- × May contribute to the growing rates of obesity in the
- The use of bacteria and viruses in production can cause the creation of new diseases
- May lead to antibiotic resistance and the spreading of diseases which are difficult to fight of
- Pests may develop resistance and the use of pesticides may increase drastically when this happens